

Main Functionality

- Impedance check (1kHz or 1 - 10kHz), Test Target
Impedance Range: 0.1k, 100k, 1M

- Electroplating

- Ideally, a 3-electrode setup: counter electrode, reference electrode, and working electrode (electrode site)

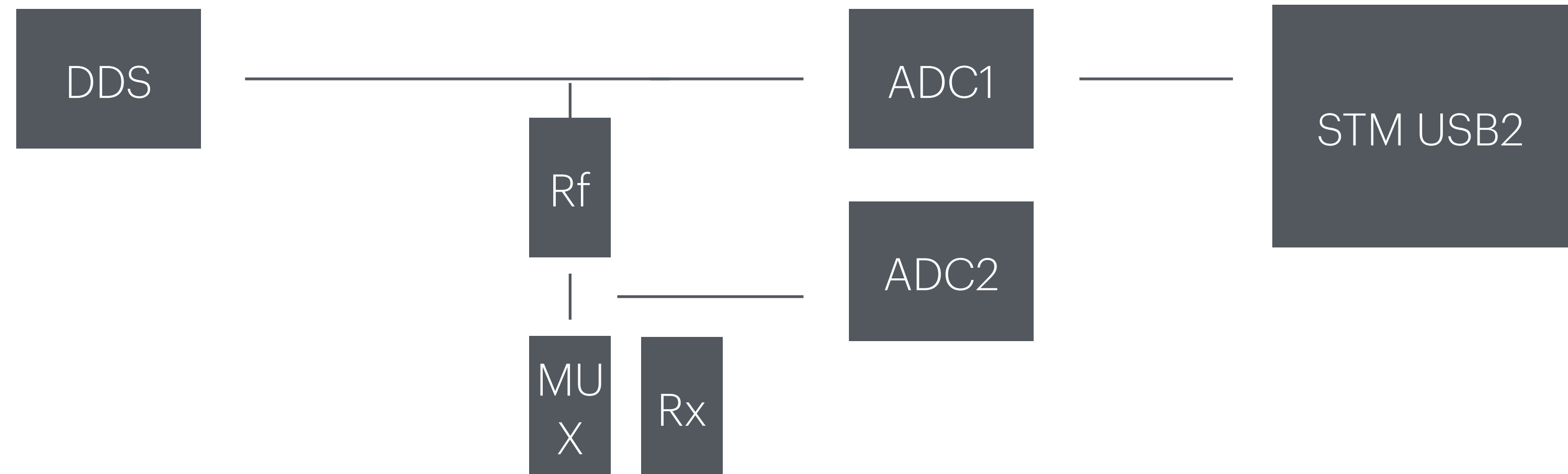
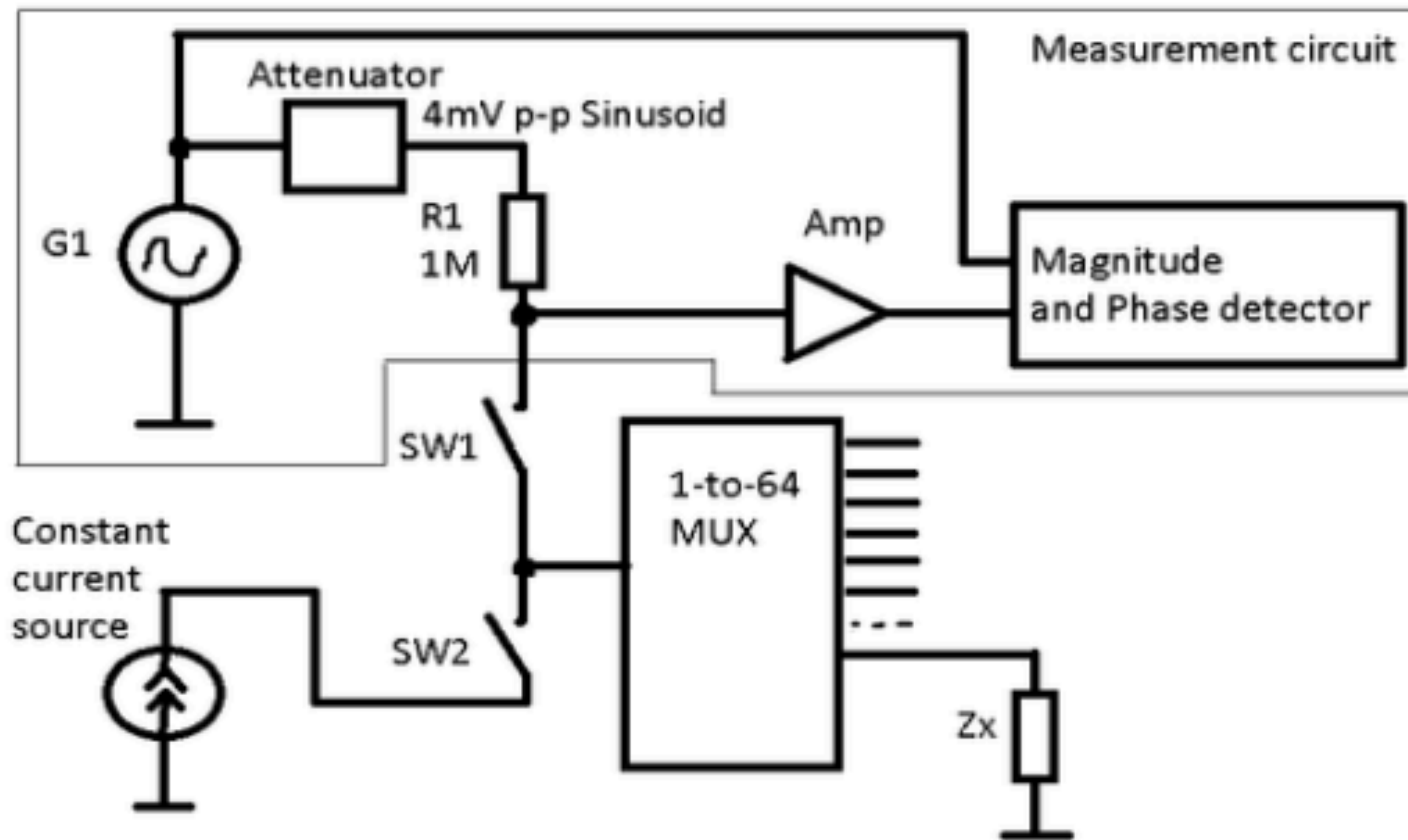
- Constant-current-based driver: 0.1n - 1mA?

- Megasonic cleaning

- MHz piezoelectric ceramic

- Cup autoclave compatible (121C)

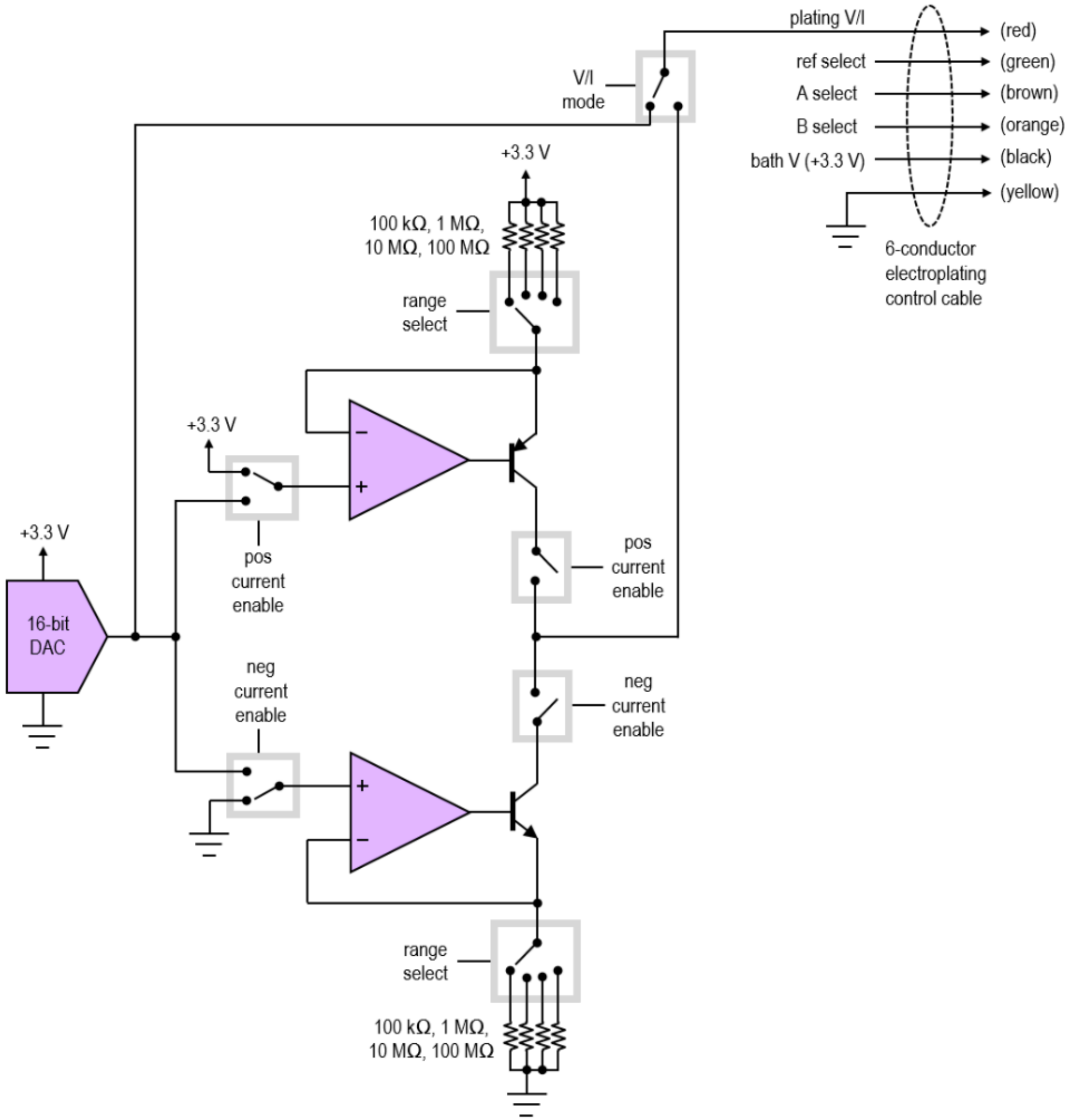
- UVC LED sterilizer



Circuit Design and Operation

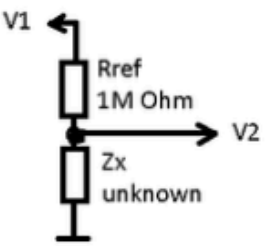
This section describes the hardware on the RHD2000 electroplating board that generates plating voltages and currents. It is not necessary to understand this material in order to use the system with the MATLAB GUI software provided. This information is provided for advanced users who wish to modify the software or develop similar hardware.

The schematic diagram below shows a simplified circuit schematic of the hardware on the electroplating board. Switches surrounded by grey boxes are digitally controlled CMOS switches (74HC4052 and 74HC4053 integrated circuits). The amplifiers are OPA4170 rail-to-rail operational amplifiers well-suited for operating from the relatively low (3.3 V) voltage supply. The NPN bipolar transistor is a BC107 and the PNP bipolar transistor is a 2N3964; both of these are general-purpose devices. The DAC is an Analog Devices AD5662 – the same DAC used in the RHD2000 USB interface board. This DAC can produce an output voltage between 0 and +3.3 V.



Appendix A: Principle of Operation

For measuring impedance, the nanoZ utilizes a voltage divider circuit:



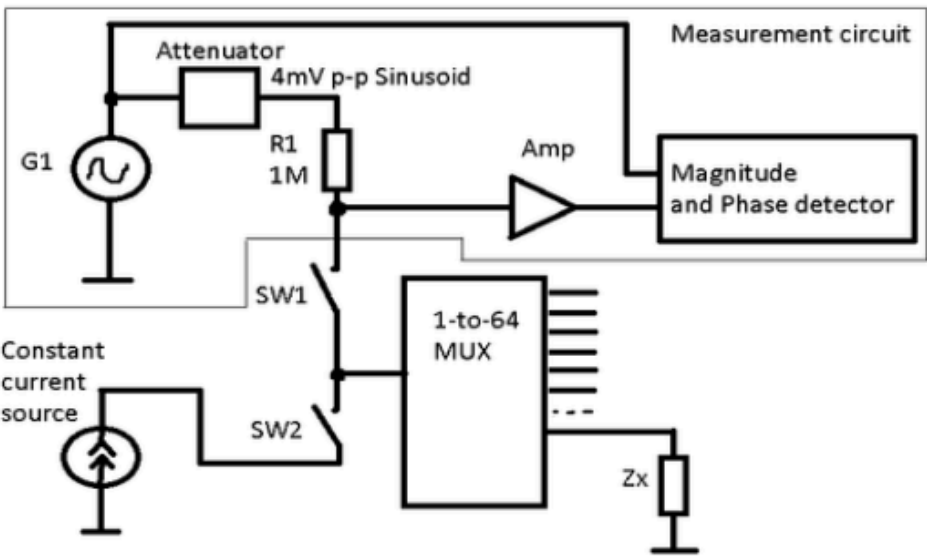
According to Ohm's law, the ratio of voltages $V1$ and $V2$ in the circuit is:

$$\frac{V1}{V2} = 1 + \frac{R_{ref}}{Z}$$

This formula generalizes to AC sinusoidal signals where $V1$, $V2$ and Z_x are complex numbers whose angles represent phase relations in the circuit. When a known voltage $V1$ is applied, and $V2$ is measured, it is possible to solve the above equation for Z_x , which is exactly how the nanoZ measures impedance.

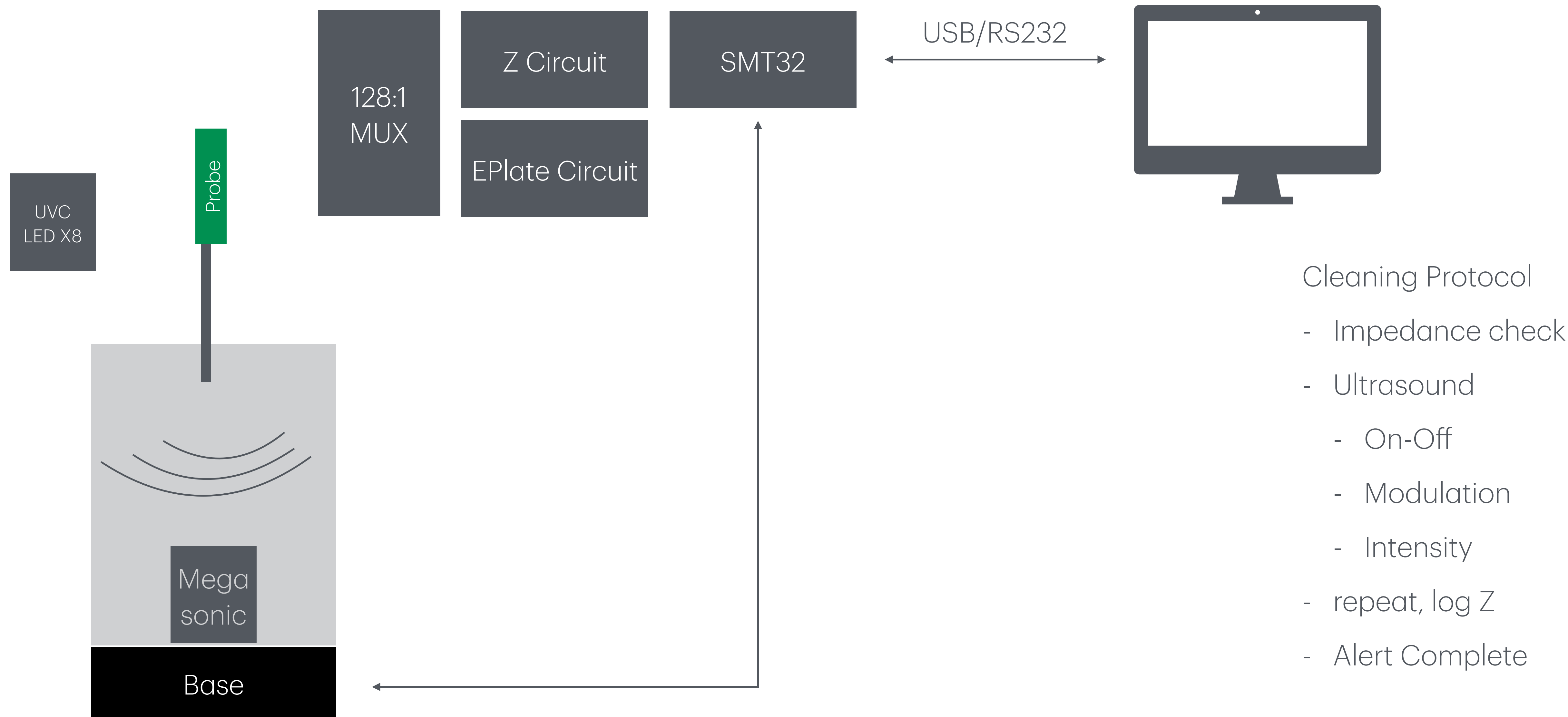
During impedance measurement test currents flow through the circuit. The nanoZ uses a 4mV peak-to-peak sinusoidal waveform for $V1$, which yields a maximum test current through Z_x of 1.4nA RMS when Z_x is approaching zero, and 0.7nA RMS when Z_x is 1MΩ.

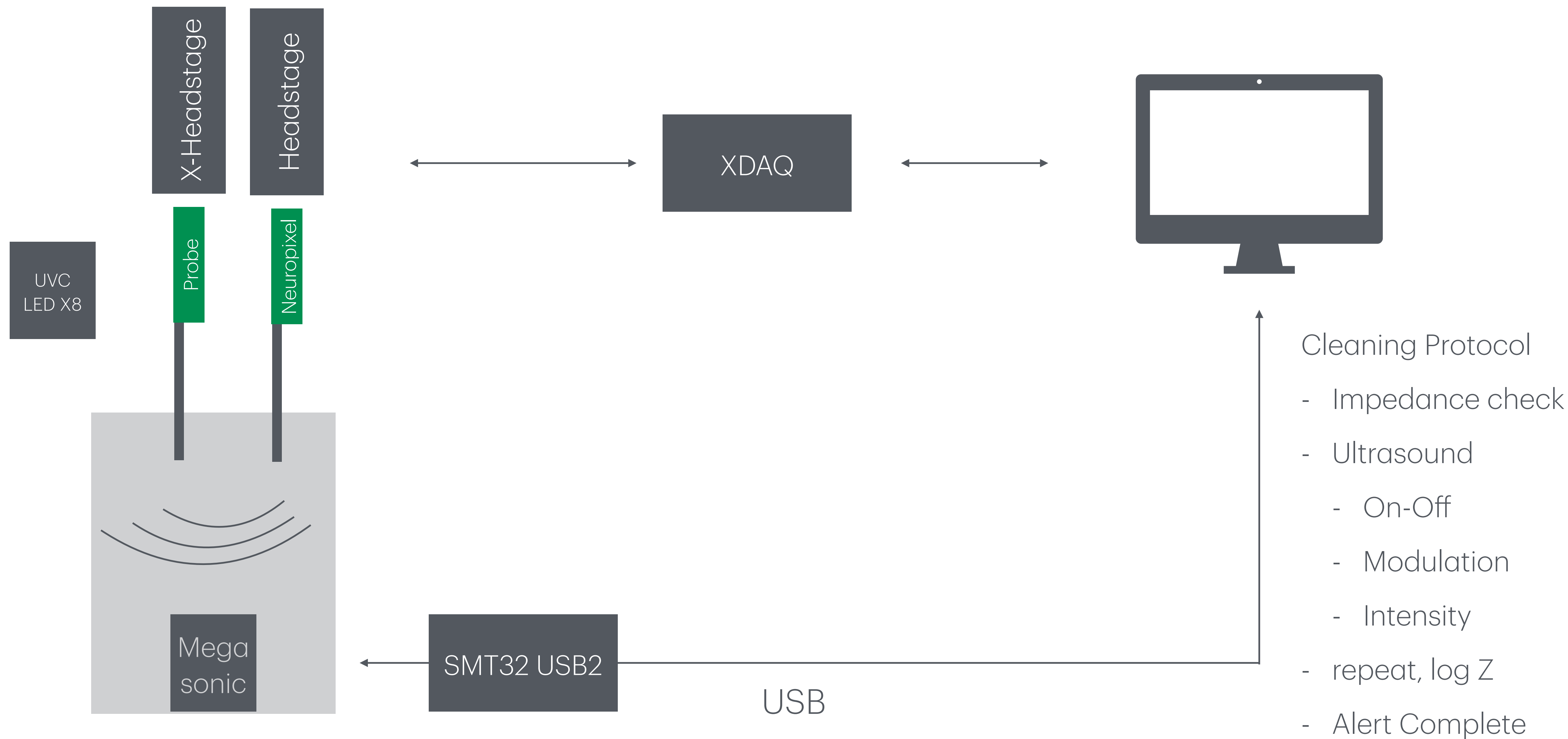
The nanoZ has a single measurement circuit, including the generator voltage $V1$, the amplifier for $V2$, and the reference resistor R_{ref} . Different channels, having different electrode impedances Z_x , are connected to this circuit via an on-board 64-to-1 analog multiplexer. Here is a simplified schematic of the overall circuit:



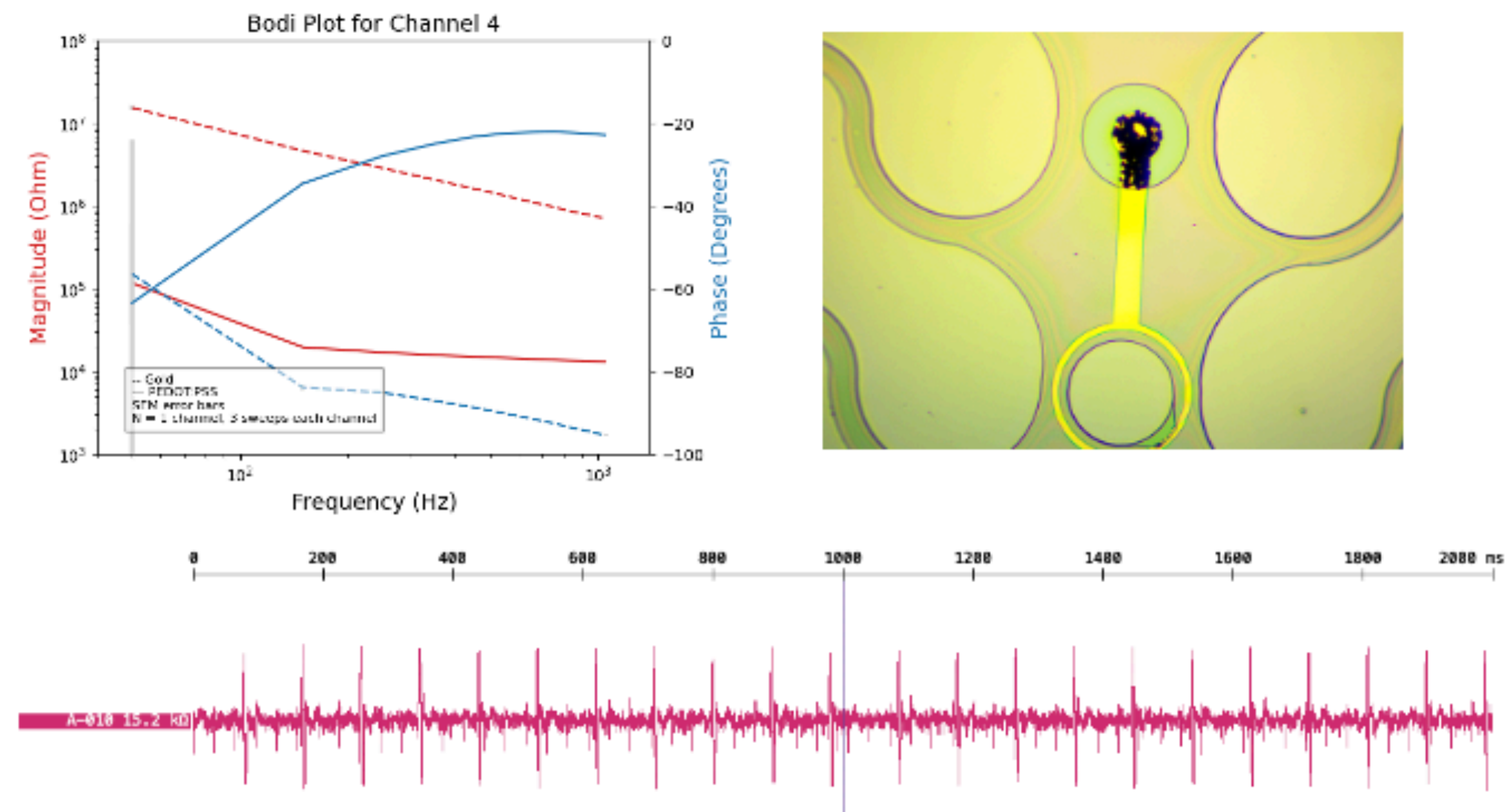
Either the impedance measurement circuit or the electroplating constant current source can be connected to a channel via switches SW1 and SW2.

The electroplating current source is programmed by a voltage coming from an 8-bit DAC, yielding 256 current steps between -12uA (electrode negative) and +12uA (electrode positive). The DAC can produce both DC and alternating waveforms from the nanoZ's on-board memory.

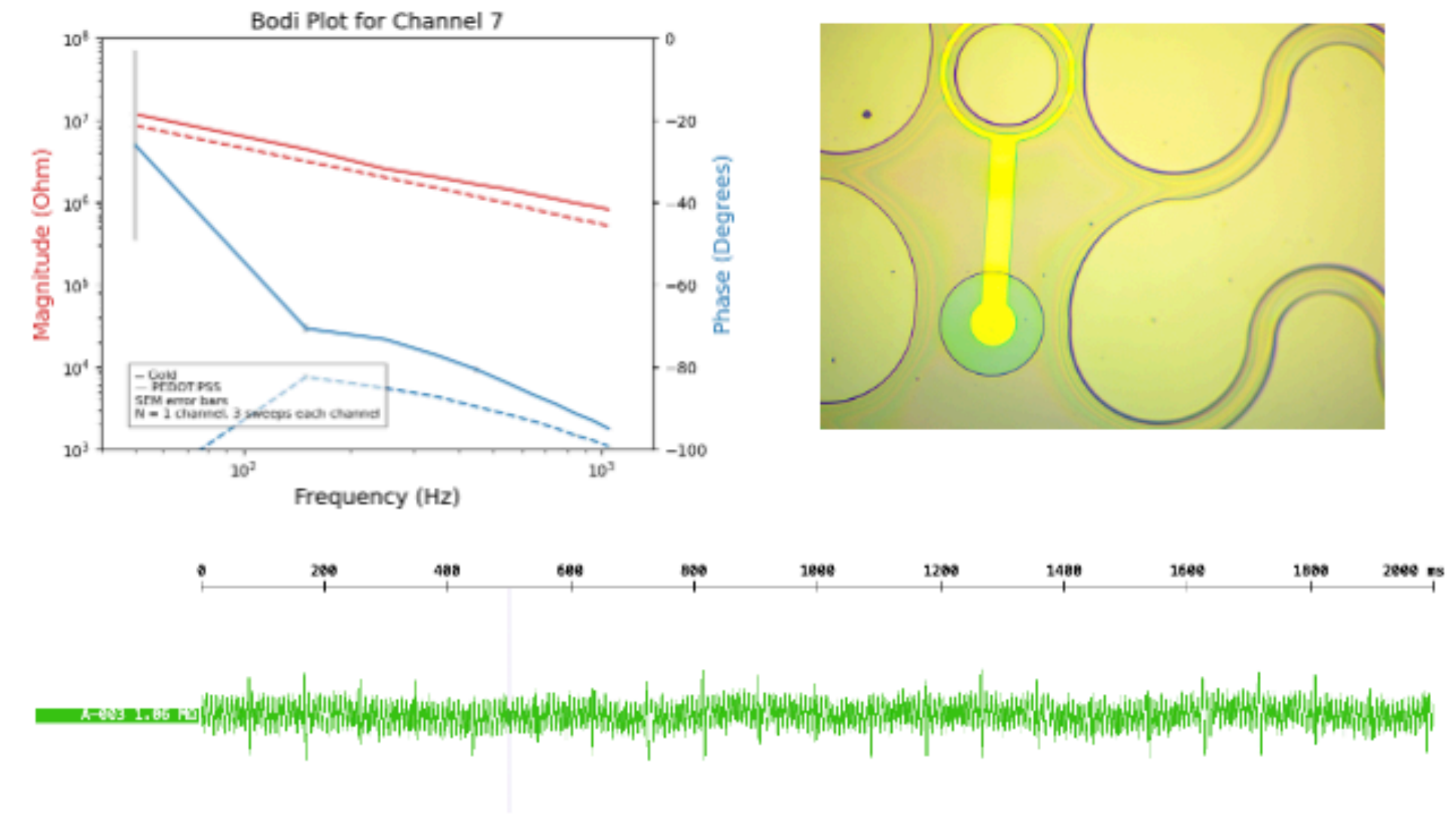




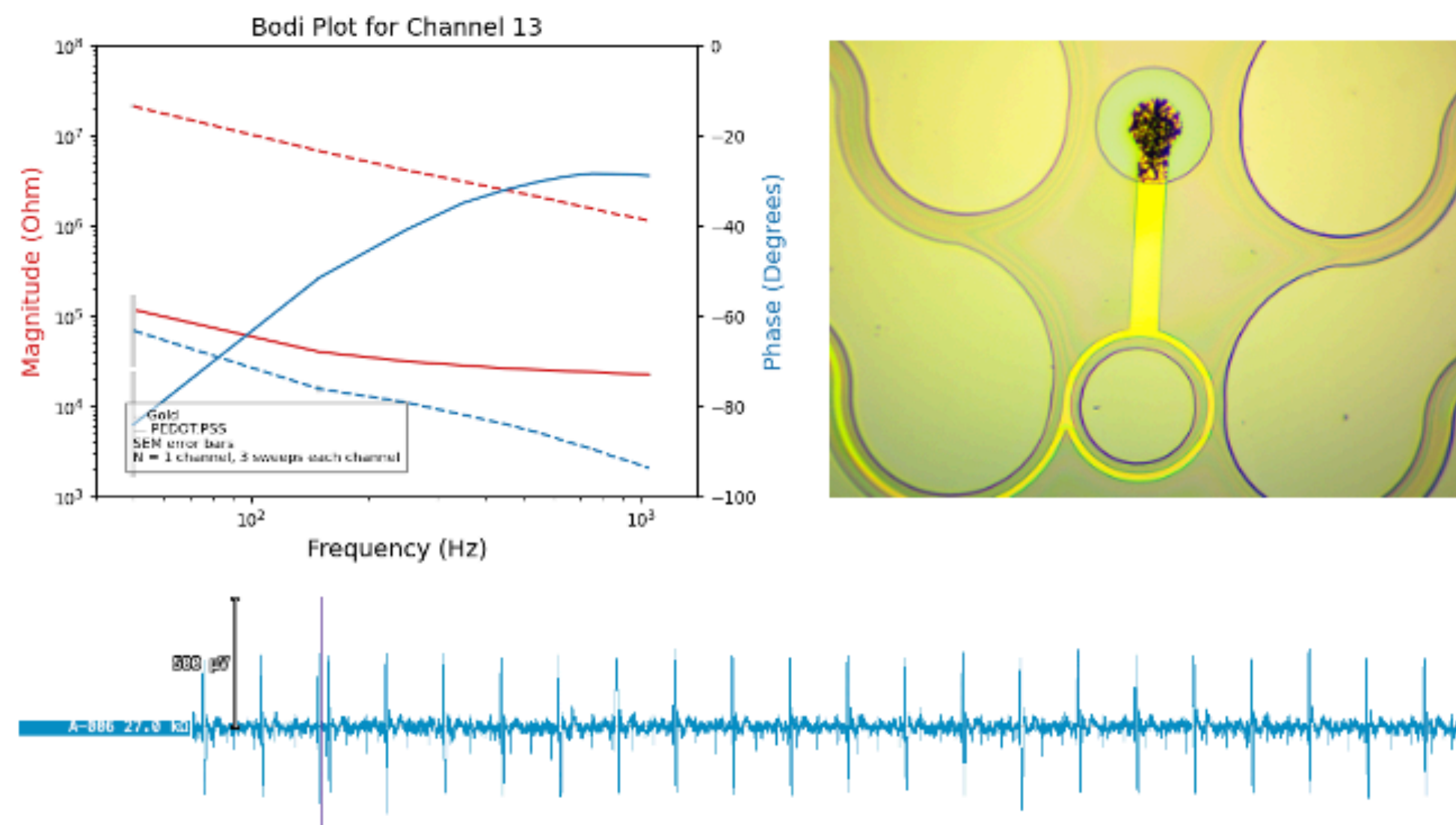
10 nA - 10 Min



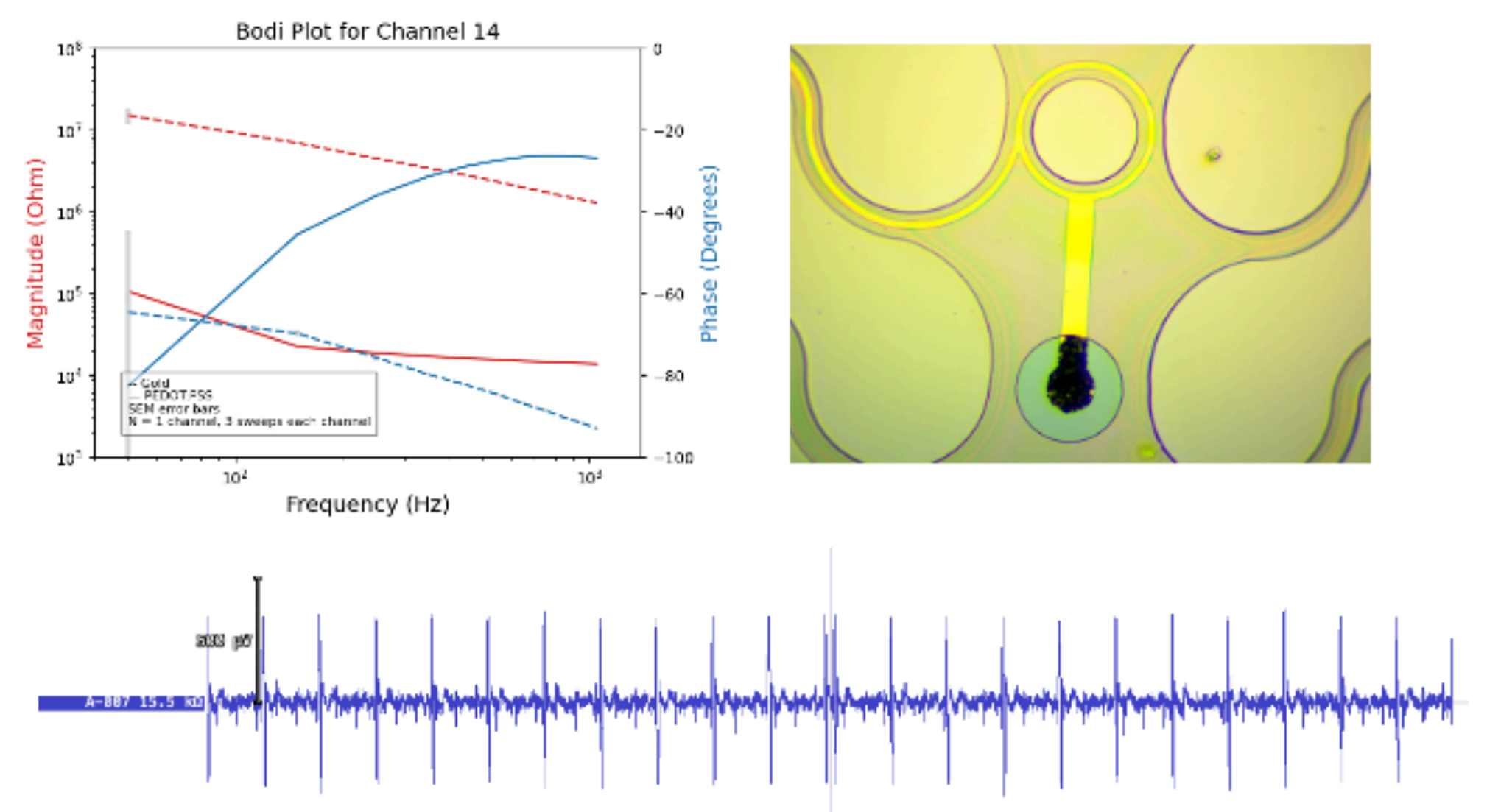
40 nA - 0 Min

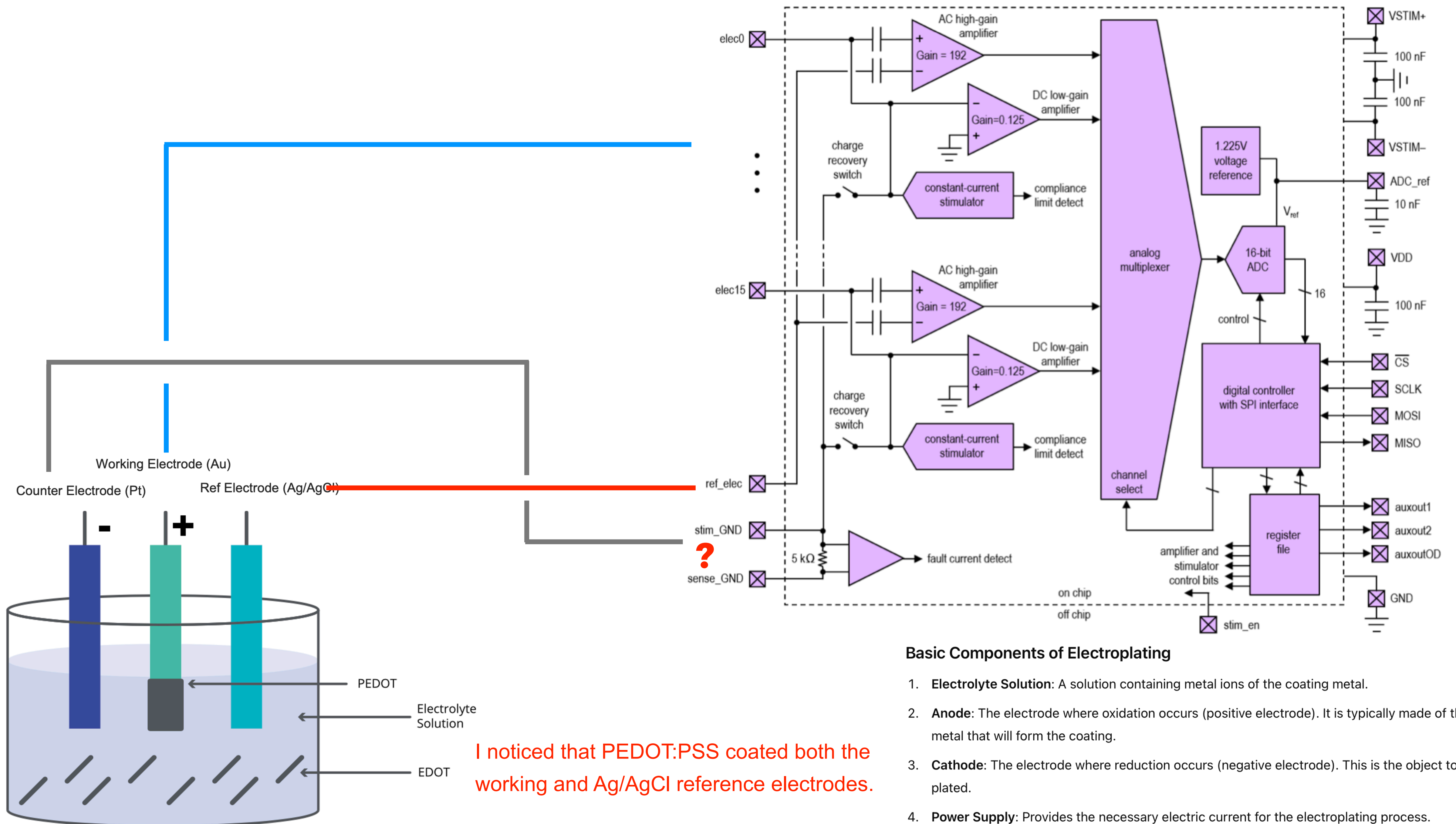


40 nA - 5 Min



40 nA - 10 Min





Basic Components of Electroplating

1. **Electrolyte Solution:** A solution containing metal ions of the coating metal.
2. **Anode:** The electrode where oxidation occurs (positive electrode). It is typically made of the metal that will form the coating.
3. **Cathode:** The electrode where reduction occurs (negative electrode). This is the object to be plated.
4. **Power Supply:** Provides the necessary electric current for the electroplating process.

2.2. *In Vivo* Array Preparation

Floating Microelectrode Arrays (FMAs, Microprobes for Life Science, Gaithersburg, MD, USA) were sterilized using an ethylene oxide gas sterilizer (AN 74i, Andersen Products, Inc., Haw River, NC, USA) after which they were transferred to a sterile environment. Initial quality-control impedance testing of all array sites was performed in a sterile PBS bath using a potentiostat (Autolab PGSTAT128N with FRA2 impedance spectroscopy module and Nova 1.8 control software, Metrohm USA, Riverview, FL, USA) with a platinum counter and Ag/AgCl reference (10 Hz–30 kHz, 10 mV RMS). If measured impedances differed substantially from manufacturer-reported values, the array was electrochemically cleaned (constant -2 V for 20 s). After cleaning, impedance was re-measured and cleaning repeated if necessary. Following testing, each array was immersed in a sterile polymerization solution prepared identically as that used in Kolarcik *et al.* [72], prepared as follows: prepared acid-functionalized MWCNTs and dexamethasone 21-phosphate disodium salt (Sigma-Aldrich) were dissolved into

1.23 volts

Water electrolysis requires a minimum potential difference of 1.23 volts, although at that voltage external heat is also required. Typically 1.5 volts is required. Electrolysis is rare in industrial applications since hydrogen can be produced less expensively from fossil fuels.

2.4.1. Cyclic Voltammetry

CV was performed using a PGSTAT128N potentiostat. Sequentially on each channel, CV was performed using 20 cycles from -0.9 V to 0.6 V (vs. Pt. counter electrode) at a 1 V/s scan rate, anode-first. Redox behavior of each site was qualitatively observed in terms of reduction and oxidation peak height and potential shift. Charge storage capacity and charge balance were computed by

Components of the Three-Electrode Configuration

1. **Working Electrode (WE):** This is the electrode on which the electroplating occurs. It serves as the cathode where the metal ions are reduced and deposited.
2. **Counter Electrode (CE):** Also known as the auxiliary electrode, this serves as the anode. It completes the circuit by allowing the current to flow through the electrolyte solution. The material of the counter electrode is typically inert (such as platinum) or made of the metal being plated.
3. **Reference Electrode (RE):** This electrode provides a stable and known reference potential. Common reference electrodes include the saturated calomel electrode (SCE) and the silver/silver chloride (Ag/AgCl) electrode. The reference electrode does not participate in the electrochemical reaction but allows for accurate control and measurement of the potential at the working electrode.

Electroplating Process with Three-Electrode Configuration

1. **Preparation:** The working electrode (object to be plated) is cleaned and prepared. The electrolyte solution containing metal ions is prepared and the three electrodes are immersec in it.
2. **Connection to Potentiostat:**
 - The working electrode (WE) is connected to the working terminal of a potentiostat.
 - The counter electrode (CE) is connected to the counter terminal.
 - The reference electrode (RE) is connected to the reference terminal.
3. **Control of Potential:**
 - The potentiostat precisely controls the potential difference between the working electrode and the reference electrode.
 - By controlling the potential, the potentiostat regulates the reduction reaction at the working electrode, ensuring that metal ions are deposited at a controlled rate.

Electron Movement and Electroplating in Three-Electrode Configuration

1. At the Working Electrode (Cathode):

- The potentiostat sets a potential relative to the reference electrode.
- Metal cations in the electrolyte are reduced by gaining electrons supplied by the potentiostat.
- The reduction reaction at the working electrode results in the deposition of metal atoms, forming the desired coating.

2. At the Counter Electrode (Anode):

- The counter electrode completes the circuit, allowing the current to flow.
- An oxidation reaction occurs at the counter electrode, typically generating cations that go into the solution.

3. Reference Electrode:

- The reference electrode maintains a stable potential, allowing the potentiostat to control the potential of the working electrode accurately.
- It does not participate in the plating reaction but ensures the consistency and reproducibility of the electroplating process.